

RUSH

Work Order ID 63359

October 28, 2010 7:50:28 AM

Page 1

Item ID: D2649

Accept

Revision ID:

Item Name: Cross Bolt Spacer

Start Date: 10/28/10 Start Qty: 200.00

Required Date: 11/01/10 Req'd Qty: 200.00

Reference:

Approvals: Process Plan: CL Date: 10/10/28 Tooling:

Date:

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2649

Rev B1

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA214 on cobra machine.

205

~~205~~

0

J.F.S. 10/10/28

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

205

~~205~~

0

J.F.S. 10/10/28

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

205

0

Y.A. 10/10/28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63359

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Item ID: D2649

Accept

Setup Start

Revision ID:

Stop

Item Name: Cross Bolt Spacer

Start Date: 10/28/10 Start Qty: 200.00

Cust Item ID:

Required Date: 11/01/10 Req'd Qty: 200.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

BE

205 0
10/11/09

JFS: 10/10/08

130

0.00



Packaging

Identify as per dwg & Stock Location

LG

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

205 0
BE 10/11/09

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/11/09

MF
10-11-9

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Picklist Print

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Page 1

Work Order ID: 63359



Parent Item: D2649

Parent Item Name: Cross Bolt Spacer

Start Date: 10/28/10

Required Date: 11/01/10

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP F02.03.26 Added turning on Cobra NG
added cleaning DD verified :EC

IPP Rev:G 10.05.11

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6T0.375W.058

Purchased

No

100

f

99.1160

0.2833

59.64211



J.F.S. 10/10/28

6061-T6 RD Tube .375 x.058W

Location

Loc Qty

Loc Code

MAT014

99.116

110968

1.416

113718

1.7

115901

96

61,1331

205

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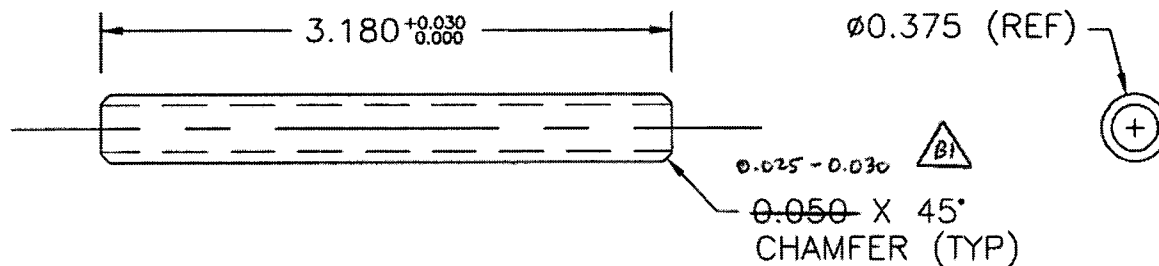
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DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
BI	# CP 02.06.13	REDUCE CHAMFER PER TSR 1296.	

RELEASED
98.01.20 DS



C/L 10/10/28
W10:63359

MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)
0.375 DIA 0.058 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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